

Off-road Diesel Emission Controls



Purifilter™

Passively regenerated DPF



Combifilter™

Electrically regenerated DPF

AZ Purifiers and Purimufflers™

Flow-through DOC

AZ Purifiers and Purimufflers

- Level 1 Verification: >25% PM reduction
 - up to 35-50% PM reduction achieved

- Operate on all duty cycles!

- Maintenance-free, direct-fit muffler replacement

- ARB verified for Tier 1 Cummins, Case, Komatsu and International non-road engines used in cargo handling applications

- Verification extension to include Tier II Cummins, Case, Komatsu and International engines and to broaden to all rubber tire applications is in process



Purifilter

- Level 3 Performance: >85% PM reduction
 - ARB and EPA Non-road Verifications being pursued
 - ARB EO under Aftermarket Parts Program for Non-road Applications makes it legal for sale in CA
- Passive Regeneration if Duty Cycle 25% > 280°C (550°F)
- Silicon carbide filter- more resilient than Cordierite
- Rugged Severe Duty Construction
- Provided with Backpressure Monitor Kit
- Broadly Verified for Hwy Applications by ARB, EPA, Denmark, Sweden, UK & VERT
- Broadly Verified for Non-road Applications by VERT, Sweden



Purifilters at LAX



Purifiers in New York City

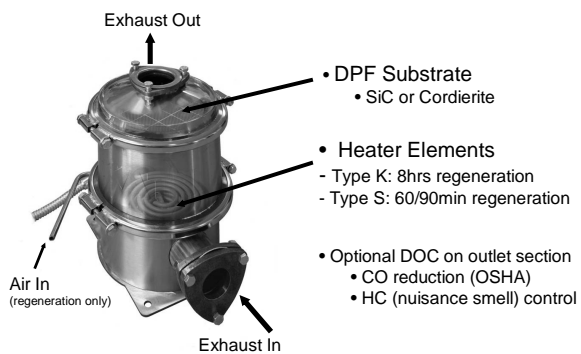


Combifilter Experience

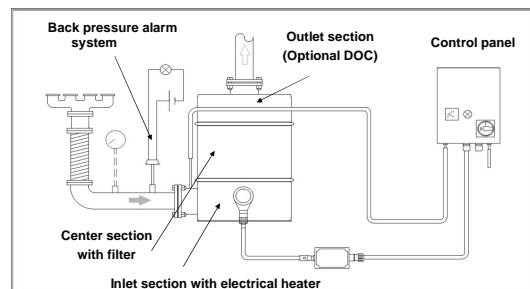
- Level 3 Verification: >85% PM Reduction
- Active (electric) regeneration
 - Independent of duty cycle & fuel sulfur
- Used in the Off-road in Europe since 1986
- Used on construction & utility vehicles since 1995
- Engineered for stationary applications since 1999
- Approved by VERT (Swiss certification)
- Approved Sweden Environmental Zones



Combifilter Internal Components



On-board regeneration



Off-Board Regeneration

- Allows all filters to be exchanged and regenerated off-board
- Reduces vehicle downtime
- can be used to service passive filters



Electrical Regeneration in Construction



Combifilter Test Programs



**Wagner ST-8 Loader
DDC Series 60
with Combifilter
Model 2xS18**

- regenerated daily
- operated over 2000 engine hrs
- Filter survived mine cave-in



DEEP Trials: Stobie Mine
(report available at www.deep.org)



**Kubota Service Tractor
with Combifilter Model S10**

- regenerated as required
- operated over 500 engine hours and three years under DEEP program

CombiClean™

- Diesel particulate filter cleaning station designed to safely perform maintenance on all DPFs
- Easiest and most efficient way to clean and restore a filter
- Built with over 25 years of proven regeneration technology
- 3-step system of vacuum–heat–vacuum
- Vacuum system removes soot and ash from filters
- Does not allow contaminants to escape into the air
- Clean cordierite & silicon carbide filters on-site



CARB Verification of TermiNOx

- First ARB LSI verified product
- Closed loop fuel control & 3-way catalyst for existing LPG fueled engines
 - Can also convert gasoline to LPG, then retrofit with TermiNOx
- Reduces HC+NOx emissions to 1.0 g/hp-hr (>90% reduction)
- For 1L to 3L in-line configuration engines
- Verification for V configuration engines in progress.
- Also works with CNG fuel



Thank you

Contact information:

Engine Control Systems Limited

Wayne Cochrane

Tel. 1-800-331-9247

Fax (775) 827-1670

waco@EngineControlSystems.com